

Date: Thursday, 3/9/2006 8:33:48 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	DUMP OUTLET
Job Number :	26176		
Estimate Number :	12131		
P.O. Number :		Part Number :	D34757
This Issue :	3/9/2006	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3475 REV A
First Issue :	/ /	Project Number :	N/A
Previous Run :	25688	Drawing Revision :	A
		Material :	
Written By :		Due Date :	3/30/2006
Checked & Approved By :		Qty:	1 Um: Each
Comment :	Est Rev:A New Issue 06-01-31 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: _____ For D3475-7S

Spin as per Dwg D3475

Possible Supplier: SIEG

Material release note is required

cancel

2.0	D34757S	scoop outlet
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 scoop outlet

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-Scribe line at .180" Below center line of part

2-Rough Cut Part on Band Saw Leaving some Material.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/9/2006 8:33:48 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUMP OUTLET

Job Number: 26176

Part Number: D34757

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-Using DT8842 Angle Block,Sand Part on Disk Sander to Scribed line.

4-Transfer Punch Using DT8843,Then Drill as per Dwg D3475.

5-Deburr.

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector



Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

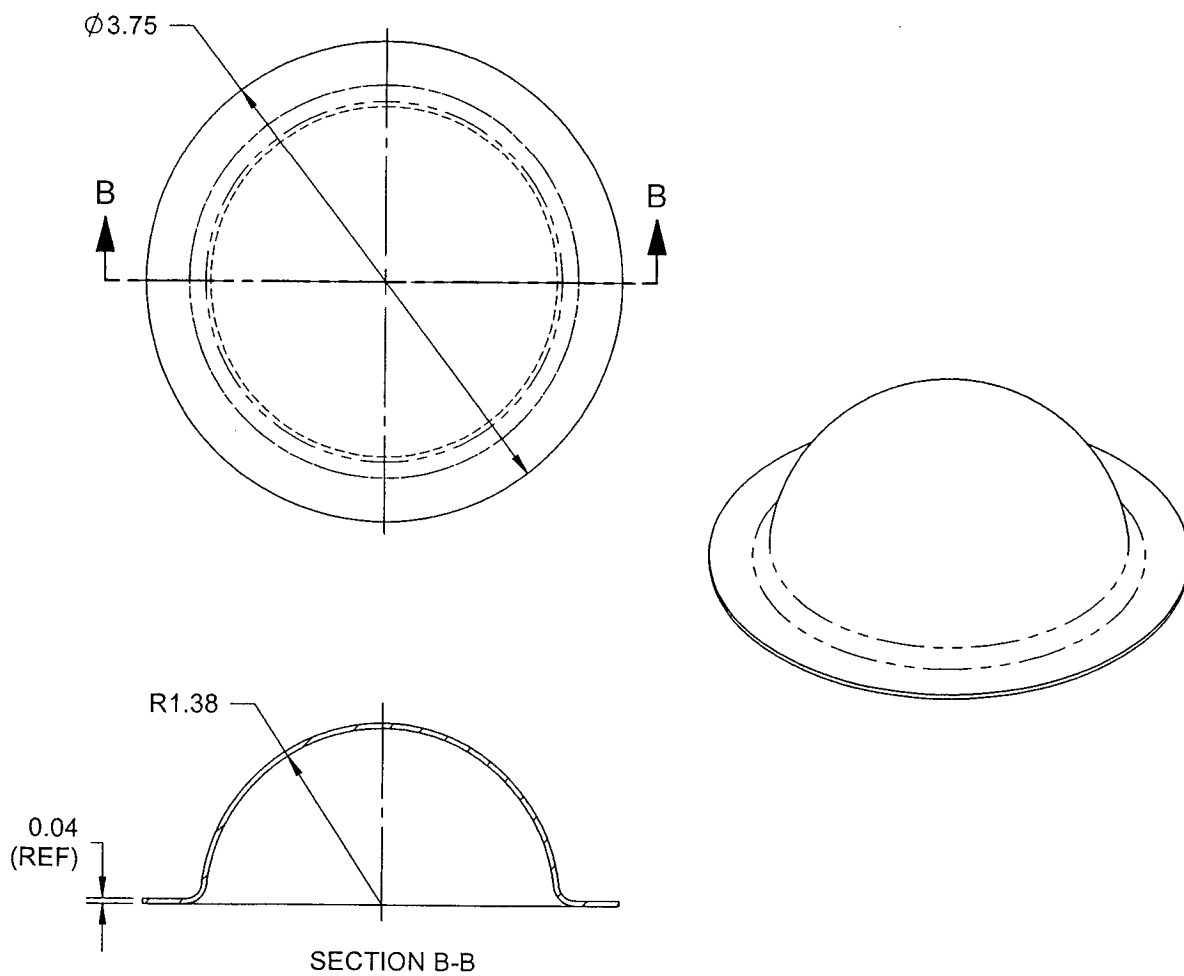
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PRELIMINARY ISSUE

DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3475	REV. A SHEET 5 OF 6
DATE 06.01.24		TITLE DUMP OUTLET	SCALE 1:1.5



D3475-7S SCOOP OUTLET

NOTES:

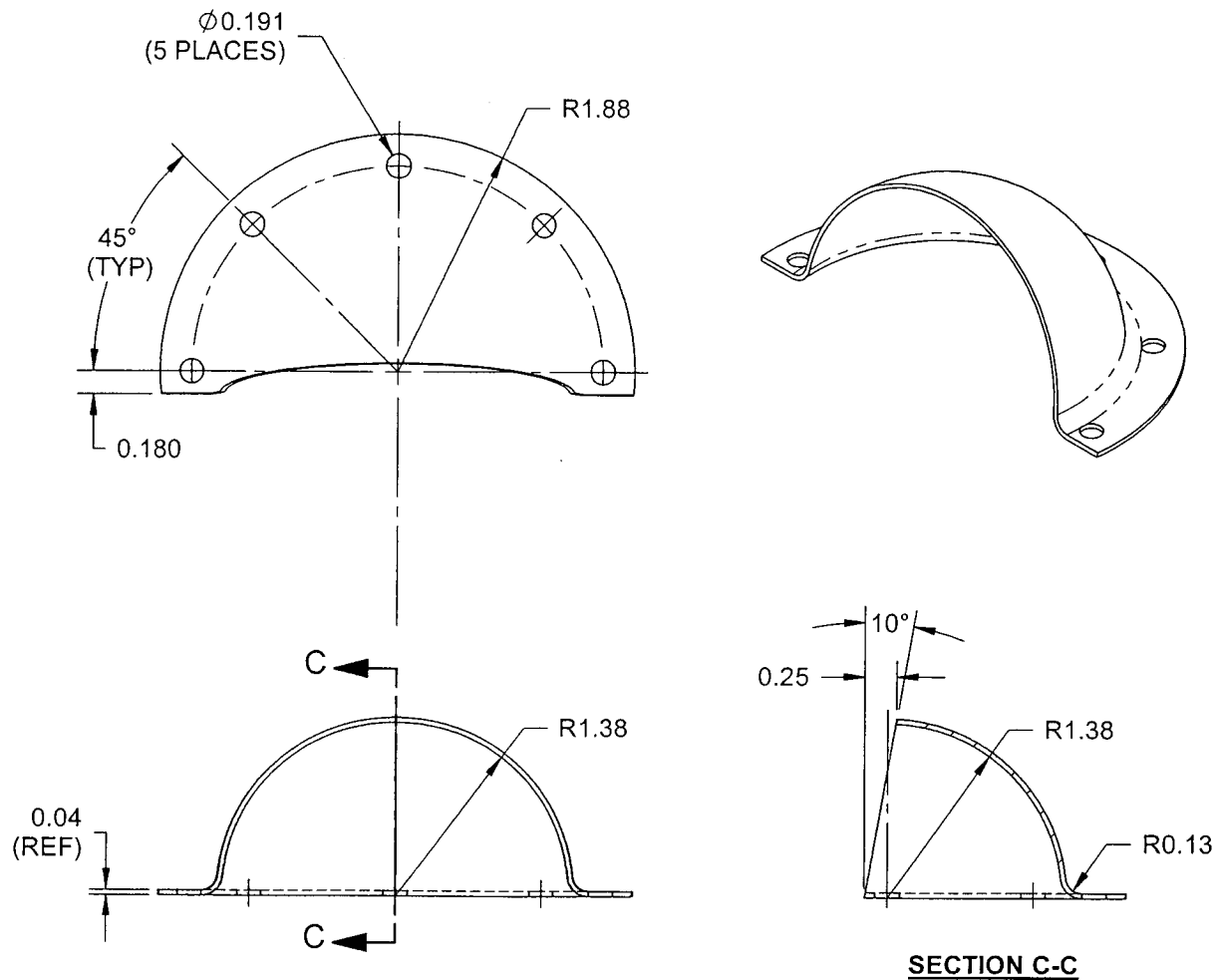
- 1) MATERIAL: 2024-0 ALUMINUM SHEET, 0.040" THICK PER AMS-QQ-A-2505/4 OR AMS 4037 (REF. DART SPEC. M2024T3S.040)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3475	REV. A SHEET 6 OF 6
DATE 06.01.24		TITLE DUMP OUTLET	SCALE 1:1.5



D3475-7 SCOOP OUTLET

NOTES:

- 1) MATERIAL: MAKE FROM D3475-7S
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010